

ABI PRECIOUS METALS

ALLURAGOLD

Karat gold comparison sheet

Alloy	1900 Yellow	1005 White	10K Gold	14K Gold
Cost per oz	\$ 448.68/oz	\$ 90.02/oz	\$ 743.94/oz	\$ 1,050.30/oz
Density GM/CCM	10.2	10.5	11.5	13.0
Hardness (as cast Vickers)	152HV	115HV	135HV	130HV
Casting Temperature	1010 C	1020 C	960 C	950 C
Tarnish Resistance vs. Sterling Sterling = X (3-4 months)	6X	6X	6X	8X
Cost Savings vs. 14K With Density Factor	68%	94%	N/A	N/A

Cost comparison based on \$1800.00 Gold, \$750.00 Palladium, and \$40.00 Silver markets
Hardness and casting temperatures can vary depending on casting process.

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